

Welding Certificate

DVS ZERT-EN1090-2-SZ-2023.0145.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Cornils GmbH

**Am Umspannwerk 1+2
29303 Bergen
GERMANY**

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding
121 - Submerged arc welding with solid wire electrode
135 - Metal active gas welding
141 - TIG gas tungsten arc welding
783 - Drawn arc stud welding with ceramic ferrule or shielding gas

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Oliver Häring, IWE

born on: 22.06.1971

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Dr. Tobias Petersen, IWE

born on: 03.05.1982

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

05.07.2025

Period of validity

04.07.2028

Remarks

see reverse

Place and date of issue

Düsseldorf, 03.07.2025
Hoyten



Dipl.-Ing. Gurschke
Head of certification body